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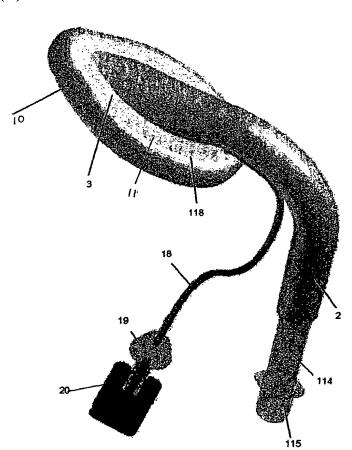
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(54) Title: A LARYNGEAL MASK AND A METHOD MANUFACTURING SAME



(57) Abstract: The invention relates to a laryngeal mask (1) comprising at least one airway tube (2) and a mask portion (3), which mask portion (3) comprises a top face (4) and a bottom face (5), said bottom face (5) comprising a lumen (6) that communicates with the tube (2) interior (7), and said top face (4) comprising a closed transition face (8), and said mask portion (3) being at least on the bottom face in the periphery delimited by an inflatable cuff (9), and said mask portion (3) comprising a joint throughout the entire internal circumference of the cuff (9), facing towards the lumen (6) and for providing a closed cuff. Hereby a product is provided which is formed integrally with regard to mask portion and airway tube portion thereby eliminating the risk that the two parts are separated in use.

WO 2004/089453 A3 | III | III

Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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A. CLASSIF IPC 7	AG1M16/04		
According to	International Patent Classification (IPC) or to both national classific	ation and IPC	
B. FIELDS			
Minimum doo IPC 7	cumentation searched (classification system followed by classificati $A61M$	on symbols)	·
	on searched other than minimum documentation to the extent that s		·
Electronic da	ata base consulted during the international search (name of data ba	se and, where practical, search .	terms used)
C. DOCUME	NTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the rel	evant passages	Relevant to daim No.
X	US 2003/037790 A1 (BRAIN ARCHIBAU 27 February 2003 (2003-02-27)	D I J)	1,2,4,5, 7,9-12, 14,15, 17-20, 22,26, 27,30
Α	page 5, right-hand column, paraging page 10, right-hand column, paraging page 17, left-hand column, paraging 18, right-hand column, paraging 28	graph 156 raph 203	21, 23-25, 28,29
X Furth	ner documents are listed in the continuation of box C.	X Patent family member	s are listed in annex.
"A" docume consid "E" earlier of filing d "L" docume which octation "O" docume other r	ent which may throw doubts on priority claim(s) or is cited to establish the publication date of another n or other special reason (as specified) ent referring to an oral disclosure, use, exhibition or	or priority date and not incited to understand the privention "X" document of particular relecannot be considered novinvolve an inventive step v "Y" document of particular relecannot be considered to indexed	vel or cannot be considered to when the document is taken alone wance; the claimed invention involve an inventive step when the thone or more other such docubeling obvious to a person skilled
	actual completion of the international search 1 September 2004	Date of mailing of the inter	national search report
	mailing address of the ISA	Authorized officer	
	European Patent Office, P.B. 5818 Patentiaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016	Kroeders, M	

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212	A DOCUMENTO CONCENTRATO TO DE DEL EVANT	PCT/DK2004/000260
C.(Continua Category	ation) DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with Indication, where appropriate, of the relevant passages	Relevant to claim No.
Category -		neievalii to ciaiii iyo.
A	WO 94/17848 A (BRAIN ARCHIBALD IAN JEREMY) 18 August 1994 (1994-08-18)	1,2,4, 12, 18-20, 22,26,27
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emational application No. PCT/DK2004/000260

INTERNATIONAL SEARCH REPORT

Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2. X Claims Nos.: 3, 6, 8 because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically: See FURTHER INFORMATION sheet PCT/ISA/210
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box ill Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee. .
3. As only some of the required additional search fees were timely paid by the applicant, this international Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the Invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest. X No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box II.2

Claims Nos.: 3, 6, 8

In dependent claims 2 and 3, the text "the inflatable part of the wall thickness of the cuff" has been interpreted as "the wallthickness of the inflatable part of the cuff".

Dependent claim 8 is formulated as being dependent from itself. Based on the features of the claim, it has been interpreted as though it was dependent from claim 3 (first occurence of interval 111).

Dependent claims 3, 6 and 8 disclose ranges without specifying physical limits of those ranges. Without a limit to the claimed ranges, it is not possible to determine the extend of the claimed subject-matter or its support in the description.

The applicant's attention is drawn to the fact that claims relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure. If the application proceeds into the regional phase before the EPO, the applicant is reminded that a search may be carried out during examination before the EPO (see EPO Guideline C-VI, 8.5), should the problems which led to the Article 17(2) declaration be overcome.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-27, 30

a laryngeal mask, comprising:

A) at least one airway tube
B) a mask portion, delimited by
C) a cuff, specified by:
C1) a circumferential closing joint
D) parts A) and B) formed integrally

2. claims: 28, 29

A laryngeal mask, comprising:

A) at least one airway tube

B) a mask portion, delimited by

C) a cuff, specified by:

C2) specific sealing properties of the cuff

Information on patent family members

Inti onal Application No PCT/DK2004/000260

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